

AGRITUF FITTING GUIDE: CULTIVATOR SWEEPS – BOLT-ON



Guide compatible with all major machine brands



1
Fit the bolts through the sweep and place rubber pad over the two bolts if not already fixed to the sweep.



2
Place the sweep on the tine with the rubber washer between the sweep and tine.



3
Place a washer and lock nut on the bolts, retaining the sweep onto the tine.



4
For most effective fitment, get the bolts as close to one another as possible.



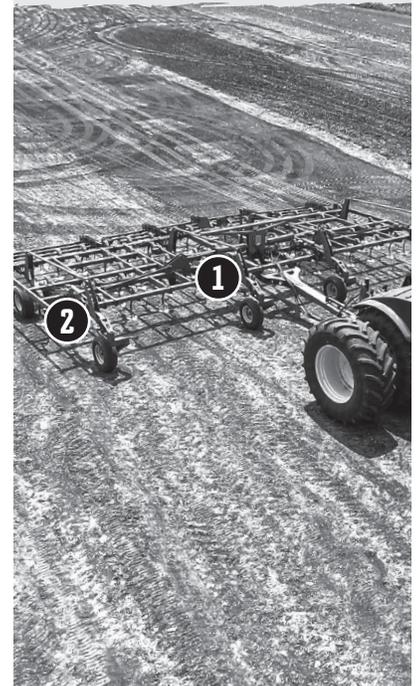
5
Use a torque wrench to tighten both bolts to 43 foot-pounds.

TRIAL PARTS
PLACEMENT

**MAKE
AGRITUF DO
THE HARD
YARDS**

To see what Agrituf can really do, fit trial parts in the highest wear zones on your machine:

1. Behind the wheel track
2. On the outer edge



IMPORTANT: Do not over-tighten bolts using impact wrenches – this can lead to metal fracture. Check bolt tightness after 100 acres.

GENERAL CARE



Agrituf's superior edge is thanks to engineering and our unique metal blend. Here are our tips to keep Agrituf points performing at their peak.

TREAT 'EM LIKE A BABY

Agrituf points are tough. But they're for soil. Not concrete and other man-made surfaces. Dropping them on those could cause damage.

KEEP MAINTENANCE UP

While Agrituf points will outlast our competitors, they do still wear. To get the best results, regularly check and maintain your equipment – it'll pay off.

FASTENER GUIDE

ATSP10-716	10" Cultivator Sweep	2x 7/16"x2 1/4" UNC Grade 5 Hex Bolt + Distorted Thread Flange Nut
ATSP4-716	4" Cultivator Sweep	2x 7/16"x2 1/4" UNC Grade 5 Hex Bolt + Distorted Thread Flange Nut
ATSP7-716	7" Cultivator Sweep	2x 7/16"x2 1/4" UNC Grade 5 Hex Bolt + Distorted Thread Flange Nut
ATSP9-716	9" Cultivator Sweep	2x 7/16"x2 1/4" UNC Grade 5 Hex Bolt + Distorted Thread Flange Nut
ATSPC10-716	10" Cultivator Sweep to fit Case Shank	2x 7/16"x2" UNC Grade 5 Hex Bolt + Distorted Thread Flange Nut
ATSPC4-716	4" Cultivator Sweep to fit Case Shank	2x 7/16"x2" UNC Grade 5 Hex Bolt + Distorted Thread Flange Nut
ATSPC7-716	7" Cultivator Sweep to fit Case Shank	2x 7/16"x2" UNC Grade 5 Hex Bolt + Distorted Thread Flange Nut
ATSPC9-716	9" Cultivator Sweep to fit Case Shank	2x 7/16"x2" UNC Grade 5 Hex Bolt + Distorted Thread Flange Nut
ATSW112	1 1/2" Cultivator Sweep (old style)	2x 7/16"x2 1/4" UNC Grade 5 Hex Bolt + Distorted Thread Flange Nut
ATSW4	4" Cultivator Sweep (old style)	2x 7/16"x2 1/4" UNC Grade 5 Hex Bolt + Distorted Thread Flange Nut
ATSW5	5" Cultivator Sweep (old style)	2x 7/16"x2 1/2" UNC Grade 5 Hex Bolt + Distorted Thread Flange Nut
ATSW6	6" Cultivator Sweep (old style)	2x 7/16"x2 1/2" UNC Grade 5 Hex Bolt + Distorted Thread Flange Nut
ATSW7	7" Cultivator Sweep (old style)	2x 7/16"x2 1/4" UNC Grade 5 Hex Bolt + Distorted Thread Flange Nut
ATSW9	9" Cultivator Sweep (old style)	2x 7/16"x2 1/4" UNC Grade 5 Hex Bolt + Distorted Thread Flange Nut

TORQUE TO SPEC

Torque makes all the difference. Ensure your parts are secure on the shank or tine, but be careful not to over tighten. Over tightening can cause an uneven fit to the shank and, in some cases, cause stress fractures.

TRIP LOADS COUNT

Depending on the Agrituf part, remember to ensure that your machine is set to the correct trip load. (You'll find this in the individual part fitting guide.)

CHECK THE BOLTS

Most of our parts come with bolts, but you may need to replace or provide your own for some. Check that the correct size and grade is used, to ensure they fit in the recessed bolt holes.

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AGRITUF
ONLY FARMERS ENDURE LONGER

ASK FOR AGRITUF AT YOUR LOCAL DEALER OR VISIT **AGRITUF.COM**