

AGRITUF FITTING GUIDE: REVERSIBLE CHISEL POINTS



Guide compatible with all major machine brands



Fit the 1/2" bolts through the chisel point so they feed through as shown above.



Place the point on the shank with the top half of the point running up the shank.



Place a washer and nut on the bolts, retaining the chisel point onto the shank.

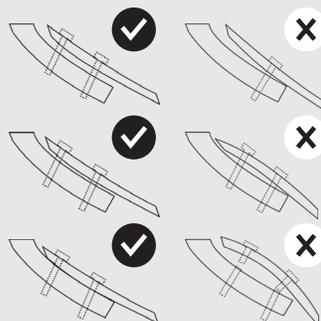


Use a torque wrench to tighten both bolts to 43 foot-pounds.

BOLT PRESSURE AND TRIP LOAD

Correct, even clamp force is critical. Over-tightening the first bolt can distort the shovel, cause poor fitment, and lead to bolt or casting failure.

1. Hand-tighten both bolts to start evenly. Do not fully tighten either bolt yet.
2. Initial torque: tighten the top bolt to 20 ft-lb, then the bottom bolt to 20 ft-lb. This balances pressure before final torque.
3. Final torque: tighten the bottom bolt to 43 ft-lb, then the top bolt to 43 ft-lb.

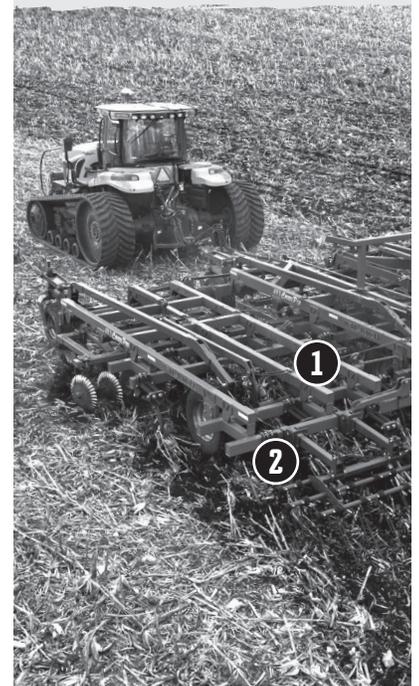


TRIAL PARTS
PLACEMENT

**MAKE
AGRITUF DO
THE HARD
YARDS**

To see what Agrituf can really do, fit trial parts in the highest wear zones on your machine:

1. Behind the wheel track
2. On the outer edge



IMPORTANT: Do not over-tighten bolts using impact wrenches – this can lead to metal fracture. Check bolt tightness after 100 acres.

GENERAL CARE



Agrituf's superior edge is thanks to engineering and our unique metal blend. Here are our tips to keep Agrituf points performing at their peak.

TREAT 'EM LIKE A BABY

Agrituf points are tough. But they're for soil. Not concrete and other man-made surfaces. Dropping them on those could cause damage.

KEEP MAINTENANCE UP

While Agrituf points will outlast our competitors, they do still wear. To get the best results, regularly check and maintain your equipment – it'll pay off.

FASTENER GUIDE

ATCP212X15	2½" x 15" Reversible Chisel Point to suit C Shank	2x ½"x3¼" UNC Grade 8 Hex Bolt + Distorted Thread Flange Nut
ATCP2X15	2" x 15" Reversible Chisel Point to suit C Shank	2x ½"x3¼" UNC Grade 8 Hex Bolt + Distorted Thread Flange Nut
ATRP212-716	2½" Wide Reversible Point to suit C Shank	2x 7/16"x2" UNC Grade 5 Hex Bolt + Distorted Thread Flange Nut

TORQUE TO SPEC

Torque makes all the difference. Ensure your parts are secure on the shank or tine, but be careful not to over tighten. Over tightening can cause an uneven fit to the shank and, in some cases, cause stress fractures.

TRIP LOADS COUNT

Depending on the Agrituf part, remember to ensure that your machine is set to the correct trip load. (You'll find this in the individual part fitting guide.)

CHECK THE BOLTS

Most of our parts come with bolts, but you may need to replace or provide your own for some. Check that the correct size and grade is used, to ensure they fit in the recessed bolt holes.

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AGRITUF
ONLY FARMERS ENDURE LONGER

ASK FOR AGRITUF AT YOUR LOCAL DEALER OR VISIT **AGRITUF.COM**